

WEBVTT

1

00:00:00.400 --> 00:00:04.400

Or a 10 F-16 and kc-135 experience. I'm

2

00:00:03.400 --> 00:00:06.200

also was assigned to the F-16 program.

3

00:00:07.700 --> 00:00:08.600

USAF

4

00:00:09.500 --> 00:00:14.100

testified school graduate and instructor pilot. There also has

5

00:00:13.100 --> 00:00:17.100

worked at Cal span Northwest Airlines and

6

00:00:16.100 --> 00:00:19.300

now is working with Airbus on

7

00:00:19.300 --> 00:00:22.100

designs for their fly-by-wire aircraft and their modern

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00:00:22.100 --> 00:00:24.800

aircraft including the A380 and the a400m.

9

00:00:25.400 --> 00:00:28.400

So, please welcome Terry to the

10

00:00:28.400 --> 00:00:29.200

podium.

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00:00:39.300 --> 00:00:42.400

Good morning, everyone glad to be here and this has

12

00:00:42.400 --> 00:00:45.600

been a terrific workshop and I'm hoping that I can pass along some

13

00:00:45.600 --> 00:00:48.600

of my previous knowledge and experience to all

14  
00:00:48.600 --> 00:00:51.400  
of you who are still in the industry active. And as

15  
00:00:51.400 --> 00:00:53.800  
I kind of Fade Away into Consulting world.

16  
00:00:55.200 --> 00:00:58.800  
So what I'd like to talk to you about today is give

17  
00:00:58.800 --> 00:01:02.100  
you some conventional design examples and then

18  
00:01:01.100 --> 00:01:04.300  
go into how we develop the F-16 and

19  
00:01:04.300 --> 00:01:07.700  
tested it at high AOA briefly touch

20  
00:01:07.700 --> 00:01:10.400  
on saturated flight controls and then

21  
00:01:10.400 --> 00:01:13.600  
move on to how you test fly by wire in

22  
00:01:13.600 --> 00:01:16.300  
transport airplane with some hard

23  
00:01:16.300 --> 00:01:20.100  
lessons and showing you the safety history. I'll conclude

24  
00:01:19.100 --> 00:01:22.900  
with Lessons Learned and then take a peek into

25  
00:01:22.900 --> 00:01:25.100  
the future as to what what I think we need to be

26  
00:01:25.100 --> 00:01:26.900  
focusing on in the future.

27  
00:01:27.800 --> 00:01:30.500

So let's look at some airplanes that we

28

00:01:30.500 --> 00:01:33.500

that we all know very well. The first one is the t-38.

29

00:01:33.500 --> 00:01:36.500

It's been in service for 60 years and has had

30

00:01:36.500 --> 00:01:39.900

an excellent safety record. It will not depart controlled

31

00:01:39.900 --> 00:01:42.500

flight and many people have tried and part

32

00:01:42.500 --> 00:01:45.800

of the reason for that is as a small stabulator large

33

00:01:45.800 --> 00:01:48.500

vertical fin. So it's plenty of directional stability

34

00:01:48.500 --> 00:01:51.600

small Rudder. So you can't develop large yaw angles

35

00:01:51.600 --> 00:01:54.800

and Centerline thrust with closely spaced engines

36

00:01:54.800 --> 00:01:57.500

very very successful design, but completely

37

00:01:57.500 --> 00:01:58.800

non-fly-by-wire.

38

00:01:59.900 --> 00:02:02.500

Then you go to the F4 great airplane

39

00:02:02.500 --> 00:02:06.100

great performance and load carrying capability world's best

40

00:02:06.100 --> 00:02:07.300

supersonic dump truck.

41

00:02:10.200 --> 00:02:13.800

But as you can see, it has very complex aerodynamics. And you

42

00:02:13.800 --> 00:02:16.300

know, it's got bent down horizontal tail. It's got bent up

43

00:02:16.300 --> 00:02:20.400

wingtips and a snag on the Leading Edge and all of that are aerodynamic fixes,

44

00:02:20.400 --> 00:02:23.300

but even then it's needed pitch. Yaw and

45

00:02:23.300 --> 00:02:26.400

roll augmentation at high AOA at

46

00:02:26.400 --> 00:02:29.500

very high adverse yaw. So if you were going to roll at high AOA,

47

00:02:29.500 --> 00:02:32.400

you had to keep the stick in the center while you were pulling back and roll

48

00:02:32.400 --> 00:02:33.400

the airplane with rudder.

49

00:02:34.100 --> 00:02:37.700

There's a lot of accidents in this airplane due to loss of

50

00:02:37.700 --> 00:02:40.600

control and I remember when I flew it operationally we

51

00:02:40.600 --> 00:02:42.200

were having one about every two months.

52

00:02:43.200 --> 00:02:44.500

pretty high accident rate

53

00:02:45.400 --> 00:02:46.700

and we go to the F-16.

54

00:02:47.600 --> 00:02:50.500

The first all fly by wire fighter airplane. I

55

00:02:50.500 --> 00:02:53.200

was fortunate enough to work on this program as a

56

00:02:53.200 --> 00:02:55.100

program manager not as a test pilot.

57

00:02:55.800 --> 00:02:59.100

As you can see really has outstanding aerodynamics. It's

58

00:02:58.100 --> 00:03:02.400

a very clean configuration

59

00:03:01.400 --> 00:03:04.300

flight controls are protected in

60

00:03:04.300 --> 00:03:07.800

Pitch role and yaw, and to date 40

61

00:03:07.800 --> 00:03:10.500

years after it's been in production. It still has an excellent

62

00:03:10.500 --> 00:03:13.200

loss of control safety record. One thing that

63

00:03:13.200 --> 00:03:16.400

I want to point out and I'm going to refer to later on as these

64

00:03:16.400 --> 00:03:19.300

vortices that are Shed from the extension of the Leading Edge

65

00:03:19.300 --> 00:03:22.300

and you notice how they remain intact until they get

66

00:03:22.300 --> 00:03:25.800

just passed the tail. That's an important function of

67

00:03:25.800 --> 00:03:28.600

the design of the F-16 which gives it better directional

68

00:03:28.600 --> 00:03:29.200  
stability.

69

00:03:31.200 --> 00:03:35.400  
So how did we develop the flight control system on the F-16? It

70

00:03:34.400 --> 00:03:37.100  
started by General Dynamics going into

71

00:03:37.100 --> 00:03:40.100  
the wind tunnel and doing more than 200 entries until they got

72

00:03:40.100 --> 00:03:43.100  
the design the Leading Edge shape so that it would provide that

73

00:03:43.100 --> 00:03:46.600  
high energy Vortex which bursts aft

74

00:03:46.600 --> 00:03:47.500  
of the vertical fin.

75

00:03:48.200 --> 00:03:51.800  
Then we had to decide how to set the angle of attack limiter. We

76

00:03:51.800 --> 00:03:54.400  
determine in Flight tests that CN beta goes

77

00:03:54.400 --> 00:03:57.300  
to zero at about 29 degrees angle of attack. So we

78

00:03:57.300 --> 00:04:00.300  
said okay, we don't want the airplane to depart in yah. So

79

00:04:00.300 --> 00:04:03.500  
let's conservatively set the alpha limiter at 25.2 degrees

80

00:04:03.500 --> 00:04:06.600  
in 1G flight at higher

81  
00:04:06.600 --> 00:04:09.200  
G levels. The F-16. Alpha limiter is a function of

82  
00:04:09.200 --> 00:04:13.400  
both G and angle of attack up to 9g's it's

83  
00:04:12.400 --> 00:04:15.900  
G command to 15 degrees away then

84  
00:04:15.900 --> 00:04:19.100  
Blends into G AOA to 25.5 degrees

85  
00:04:18.100 --> 00:04:21.700  
AOA. It also has Rudder

86  
00:04:21.700 --> 00:04:25.000  
travel limiting so that at high AOA rotor travel

87  
00:04:24.400 --> 00:04:27.100  
no matter what the pilot does on the router goes to

88  
00:04:27.100 --> 00:04:28.800  
zero at 26 degrees.

89  
00:04:29.800 --> 00:04:32.200  
In the roll axis. The max roll rate is

90  
00:04:32.200 --> 00:04:36.000  
normally 300 degrees per second in the cruise configuration, but

91  
00:04:35.400 --> 00:04:38.300  
it decreases if AOA is above 15

92  
00:04:38.300 --> 00:04:41.900  
AirSpeed below 259 and the

93  
00:04:41.900 --> 00:04:44.600  
horizontal tail below five degrees trailing Edge

94  
00:04:44.600 --> 00:04:47.600

down that very last point. There

95

00:04:47.600 --> 00:04:50.100

is saying that we're not going to

96

00:04:50.100 --> 00:04:53.400

allow you to use the horizontal tail to roll because

97

00:04:53.400 --> 00:04:56.100

we need the horizontal tail for pitch control.

98

00:04:56.900 --> 00:04:59.300

The other thing to mention about the F-16 in the

99

00:04:59.300 --> 00:05:02.400

Rolex is the airplane rolls about the velocity Vector.

100

00:05:02.400 --> 00:05:05.600

So if you're rolling it at 25 degrees

101

00:05:05.600 --> 00:05:08.200

angle of attack, the nose is going to slice around

102

00:05:08.200 --> 00:05:10.800

as it follows the velocity Vector during the role.

103

00:05:13.100 --> 00:05:17.100

So if you set the angle the tachometer at 25.5.

104

00:05:18.800 --> 00:05:21.200

How do you test the airplane at even higher angles of

105

00:05:21.200 --> 00:05:24.300

attack? So you have to develop a flight test technique which

106

00:05:24.300 --> 00:05:27.500

may have already been in place. But the one that we used was you start

107

00:05:27.500 --> 00:05:31.200

with about 300 knots of flight Level 310 climb 80



108  
00:05:31.200 --> 00:05:34.200  
degrees nose high and at 180 knots initiate a

109  
00:05:34.200 --> 00:05:34.900  
full stick roll.

110  
00:05:35.700 --> 00:05:38.300  
So the role generally is completed about flight level

111  
00:05:38.300 --> 00:05:41.400  
350. So you've got a lot of altitude to play

112  
00:05:41.400 --> 00:05:44.200  
with as your plane is coming downhill and when you

113  
00:05:44.200 --> 00:05:47.300  
get to the apex of the climb if everything is working, right

114  
00:05:47.300 --> 00:05:50.400  
the airplane will start down at a very very high

115  
00:05:50.400 --> 00:05:51.400  
angle attack.

116  
00:05:52.200 --> 00:05:55.400  
So it's you should be able to do this in an upright

117  
00:05:55.400 --> 00:05:56.800  
Wings level descent.

118  
00:05:57.300 --> 00:06:00.500  
Now when we were doing this early in the test program,

119  
00:06:00.500 --> 00:06:03.500  
we had one event where the airplane hung

120  
00:06:03.500 --> 00:06:06.300  
up in a deep stall. So the airplane was balanced at a

121  
00:06:06.300 --> 00:06:07.000

very high alpha.

122

00:06:07.600 --> 00:06:10.200

And no matter what the pilot did with the flight

123

00:06:10.200 --> 00:06:13.200

controls it wouldn't recover. So the parachute had to

124

00:06:13.200 --> 00:06:16.300

be used on that on that one time only during this

125

00:06:16.300 --> 00:06:16.900

test program.

126

00:06:17.800 --> 00:06:20.300

But what we discovered looking at the flight test

127

00:06:20.300 --> 00:06:23.400

data afterwards was is that as Philo Striker

128

00:06:23.400 --> 00:06:26.400

began to move the stick down and then back up and then back down

129

00:06:26.400 --> 00:06:29.300

and then back up during the test. We did have

130

00:06:29.300 --> 00:06:30.800

a little bit of pitch control.

131

00:06:31.700 --> 00:06:34.400

And the result of that was we put a manual pitch

132

00:06:34.400 --> 00:06:37.400

override switch in so that we could get direct control

133

00:06:37.400 --> 00:06:40.500

of the horizontal tail and get an even higher deflection because

134

00:06:40.500 --> 00:06:43.900

the flight control system was trying to drive the nose down and

135  
00:06:43.900 --> 00:06:46.200  
he had just a little bit of control. So let's

136  
00:06:46.200 --> 00:06:49.600  
give him a little bit more and the result of that was the

137  
00:06:49.600 --> 00:06:52.600  
ability to in a training environment to have

138  
00:06:52.600 --> 00:06:55.700  
an instructor in the back and go out and demonstrate the

139  
00:06:55.700 --> 00:06:58.700  
Deep stall to operational pilot

140  
00:06:58.700 --> 00:07:02.100  
and let him recover using the mpo switch. No

141  
00:07:01.100 --> 00:07:04.200  
spin shoot is required because that's a very very

142  
00:07:04.200 --> 00:07:07.200  
repeatable maneuver and that's what you want for an airplane

143  
00:07:07.200 --> 00:07:07.800  
of this type.

144  
00:07:09.900 --> 00:07:12.500  
Then we gave the airplane to the Warfighter and

145  
00:07:12.500 --> 00:07:15.400  
what they found it was a low-level

146  
00:07:15.400 --> 00:07:18.100  
Mission heavy wing loading. They were in the

147  
00:07:18.100 --> 00:07:21.100  
pilot was engaged by defensive Fighters. He did a pitch up in

148  
00:07:21.100 --> 00:07:25.300

role into the defensive Fighters and lost control ejected safely,

149

00:07:24.300 --> 00:07:27.500

but we learned that with heavy

150

00:07:27.500 --> 00:07:30.300

wingstores at high angle attack. There was a

151

00:07:30.300 --> 00:07:33.500

possibility for the airplane depart to depart so that

152

00:07:33.500 --> 00:07:36.300

resulted in the Cat 1 cat 3

153

00:07:36.300 --> 00:07:39.400

switch to limit AOA and G with heavywing stores.

154

00:07:40.600 --> 00:07:43.200

I'm going to show you a chart here. Now. This

155

00:07:43.200 --> 00:07:47.200

is the F-16 Alpha G envelope and you can see the

156

00:07:46.200 --> 00:07:49.300

red line the major Red Line. There is the

157

00:07:49.300 --> 00:07:52.900

normal envelope and then with heavy Wing store loadings the envelope

158

00:07:52.900 --> 00:07:53.800

begins to decrease.

159

00:07:56.100 --> 00:07:59.300

Before I talk about this particular event what I

160

00:07:59.300 --> 00:08:02.500

want to mention, I want to go back to the F-16 program just a

161

00:08:02.500 --> 00:08:05.900

little bit because it what I'm going to say is Jermaine to this audience based

162  
00:08:05.900 --> 00:08:07.100  
on the discussions that we've had.

163  
00:08:08.300 --> 00:08:11.300  
We started flying the highway test program at Edwards and

164  
00:08:11.300 --> 00:08:12.800  
we were flying two sorties a day.

165  
00:08:13.500 --> 00:08:16.300  
And systems command, which was

166  
00:08:16.300 --> 00:08:19.700  
headquartered at that time in Washington DC said, you know,

167  
00:08:19.700 --> 00:08:22.300  
we're really not comfortable with you flying twice a day

168  
00:08:22.300 --> 00:08:25.300  
and we were we were upset about that because we

169  
00:08:25.300 --> 00:08:28.500  
were under schedule pressure. We wanted to complete the high angle attack

170  
00:08:28.500 --> 00:08:31.800  
test program, you know on schedule or you do

171  
00:08:31.800 --> 00:08:34.100  
the best we can and this would slow us down by

172  
00:08:34.100 --> 00:08:35.900  
you know, essentially double our time.

173  
00:08:36.700 --> 00:08:39.300  
And at the time we were upset about it, but looking back on

174  
00:08:39.300 --> 00:08:42.500  
it. I think that that was probably the right decision because we

175

00:08:42.500 --> 00:08:45.400  
weren't taking enough time to look through the data after

176  
00:08:45.400 --> 00:08:48.800  
each flight and I think that's an important thing to

177  
00:08:48.800 --> 00:08:52.100  
consider if you're under program pressure. What are

178  
00:08:51.100 --> 00:08:54.400  
you really trying? You know, where are they

179  
00:08:54.400 --> 00:08:57.300  
giving you enough time to look at your data? That's the thing

180  
00:08:57.300 --> 00:09:00.800  
that we we remember from that now if you

181  
00:09:00.800 --> 00:09:04.400  
remember I made that comment on the F-16 it certain

182  
00:09:04.400 --> 00:09:07.600  
angle of attack you lose the ability for the horizontal to

183  
00:09:07.600 --> 00:09:10.200  
provide role and that's so that you

184  
00:09:10.200 --> 00:09:13.100  
don't saturate the flight controls. This is an example

185  
00:09:13.100 --> 00:09:16.200  
of the controls being saturated during a high angle

186  
00:09:16.200 --> 00:09:19.200  
attack Landing. There's this flight number six on the

187  
00:09:19.200 --> 00:09:23.100  
number one Jas 39 Griffin in Sweden pilot

188  
00:09:22.100 --> 00:09:25.600  
is landing in Gusty wind conditions, and

189

00:09:25.600 --> 00:09:28.600

and there's a Plo and the flight controls become

190

00:09:28.600 --> 00:09:30.700

saturated and just can't control the airplane.

191

00:09:33.700 --> 00:09:35.500

First time will be this is in real time.

192

00:09:37.400 --> 00:09:40.900

And the second one will be in slow motion. Now the

193

00:09:40.900 --> 00:09:43.300

thing that I noticed after looking at this over and over

194

00:09:43.300 --> 00:09:46.200

and over again is that the speed brakes were all so extended and

195

00:09:46.200 --> 00:09:49.500

the speed brakes are right in front of the elevators. We can

196

00:09:49.500 --> 00:09:52.900

see the canards working really really hard. We

197

00:09:52.900 --> 00:09:55.200

can't see what the elevators are doing. But this is

198

00:09:55.200 --> 00:09:57.700

an example of flight controls becoming saturated.

199

00:10:00.300 --> 00:10:03.600

Pilot survived this he actually

200

00:10:03.600 --> 00:10:05.700

was able to walk away with just a broken arm.

201

00:10:11.300 --> 00:10:11.500

Okay.

202

00:10:12.900 --> 00:10:15.200

So let's talk about commercial airplanes. Now. I was

203

00:10:15.200 --> 00:10:18.500

fortunate enough to go to Airbus and fly all the models of Airbus

204

00:10:18.500 --> 00:10:21.100

airplanes that they have and and do a

205

00:10:21.100 --> 00:10:24.400

lot of these hangover Tech Maneuvers said that I'm going to discuss this  
is

206

00:10:24.400 --> 00:10:27.800

A320 MSN. Number one. This is a photograph taken

207

00:10:27.800 --> 00:10:31.200

while they were installing the winglets on the airplane. And this

208

00:10:30.200 --> 00:10:33.700

is actually the hanger where the airplane was originally

209

00:10:33.700 --> 00:10:34.300

constructed.

210

00:10:35.200 --> 00:10:38.500

It's a typical transport airplane low Wing engine

211

00:10:38.500 --> 00:10:41.900

underwing engines and a trimmable horizontal stabilizer does

212

00:10:41.900 --> 00:10:45.300

not have a I mean, it has a elevator and

213

00:10:44.300 --> 00:10:47.500

stabilizer rather than an offline tail.

214

00:10:49.200 --> 00:10:52.700

So let's talk about the Airbus design production of protections

215

00:10:52.700 --> 00:10:55.200



briefly angle of attack

216

00:10:55.200 --> 00:10:58.400

is set as Alpha Max with a margin to Alpha stall

217

00:10:58.400 --> 00:11:01.100

Max pitch attitude is limited to

218

00:11:01.100 --> 00:11:04.300

plus 30 and minus 15 and Max G is

219

00:11:04.300 --> 00:11:07.600

said at plus 2.5 and minus 1 in the

220

00:11:07.600 --> 00:11:10.600

roll axis. It's as neutral spiral up

221

00:11:10.600 --> 00:11:13.600

to plus or minus 33 stable spiral

222

00:11:13.600 --> 00:11:16.800

from plus or minus 67 or plus or minus 33,

223

00:11:16.800 --> 00:11:19.200

then the max Bank angle is limited

224

00:11:19.200 --> 00:11:22.600

to plus or minus 67 in the axis. There

225

00:11:22.600 --> 00:11:25.300

are specific limitations on rotor deflection. And these

226

00:11:25.300 --> 00:11:28.300

are all hard limits. These are not soft limits at the pilot can

227

00:11:28.300 --> 00:11:29.800

fly through

228

00:11:31.800 --> 00:11:34.100

So how do you test for limits like that

229  
00:11:34.100 --> 00:11:37.100  
on a transport and category airplane? First of all, I

230  
00:11:37.100 --> 00:11:40.400  
got to define the envelope. So you've got to do it at minimum to maximum

231  
00:11:40.400 --> 00:11:44.700  
weight over the entire CG range mid-forward and

232  
00:11:44.700 --> 00:11:47.400  
then fcgs all flap slat and

233  
00:11:47.400 --> 00:11:50.400  
speed brake configurations and over the entire speed and

234  
00:11:50.400 --> 00:11:53.200  
mock envelope and you must set the limit so that you still have

235  
00:11:53.200 --> 00:11:56.400  
aircraft maneuverability. You can't limit the Pilot's ability

236  
00:11:56.400 --> 00:11:59.100  
of maneuver and have really really tight limits.

237  
00:12:00.300 --> 00:12:03.400  
So you plan for sufficient? Margin

238  
00:12:03.400 --> 00:12:05.200  
between Alpha Max and Alpha stall?

239  
00:12:05.700 --> 00:12:08.200  
And you have to account for a little bit of overshoot when

240  
00:12:08.200 --> 00:12:11.400  
you assault the limiters because there will be some overshoot and then

241  
00:12:11.400 --> 00:12:14.600  
plan for being free of restrictions for the airline pilot

242  
00:12:14.600 --> 00:12:17.800

between V2 minimum on takeoff and vref

243

00:12:17.800 --> 00:12:18.400  
on approach.

244

00:12:19.300 --> 00:12:22.700  
And it also must include the effects of alpha floor. Now Alpha

245

00:12:22.700 --> 00:12:25.400  
floor may be kind of a quote unquote

246

00:12:25.400 --> 00:12:28.300  
a foreign concept to people but what it is, is that a

247

00:12:28.300 --> 00:12:31.900  
specific angle of attack and angle of attack rate no matter

248

00:12:31.900 --> 00:12:34.800  
what the thrust levers are set at the airplane automatically

249

00:12:34.800 --> 00:12:37.700  
goes to take off go around thrust. That's Alpha floor.

250

00:12:37.700 --> 00:12:41.100  
I think it was named to because all of

251

00:12:41.100 --> 00:12:44.300  
the aeronautical terms were used and they were trying to find an English  
word

252

00:12:44.300 --> 00:12:47.300  
that would work and flooring. The accelerator on

253

00:12:47.300 --> 00:12:50.100  
your car is probably the most common thing that we can all relate to

254

00:12:50.100 --> 00:12:51.500  
and they picked Alpha floor.

255

00:12:52.500 --> 00:12:55.300  
Just a guess. However, I never understood exactly how they

256

00:12:55.300 --> 00:12:55.600

did it.

257

00:12:56.500 --> 00:12:59.300

This is a cliff occur that shows you a little bit about

258

00:12:59.300 --> 00:13:02.400

where the limits are. And if you look at the black band

259

00:13:02.400 --> 00:13:05.400

here, this is the threshold where Alpha floor becomes active.

260

00:13:06.200 --> 00:13:09.800

And the margin is important here. This is the margin between Alpha

261

00:13:09.800 --> 00:13:11.500

Max and Alpha stall.

262

00:13:13.100 --> 00:13:16.800

So to tune the AOA protection she begins by determining Alpha

263

00:13:16.800 --> 00:13:19.400

stall and all the configurations and examine the

264

00:13:19.400 --> 00:13:22.500

effects of mock weight landing gear and thrust and then

265

00:13:22.500 --> 00:13:25.100

through all these Maneuvers that you do make sure that you

266

00:13:25.100 --> 00:13:28.900

don't enter deterrent buffet. And the reason for that is if you're

267

00:13:28.900 --> 00:13:31.500

doing an escape maneuver, or see if

268

00:13:31.500 --> 00:13:34.200

see fit maneuver, the airline pilot doesn't want to have

269

00:13:34.200 --> 00:13:37.500  
so much above that. He thinks I'm going to stall the airplane and relax

270  
00:13:37.500 --> 00:13:40.300  
the stick if you're trying to avoid them out and you won't

271  
00:13:40.300 --> 00:13:43.100  
don't want to relax the stick. You want to go all the way to fall back

272  
00:13:43.100 --> 00:13:43.400  
stick.

273  
00:13:44.100 --> 00:13:47.100  
We do however in set of Tolerance of

274  
00:13:47.100 --> 00:13:50.500  
a buffet of 0.2 G and it's allowed at the pilot seat.

275  
00:13:51.100 --> 00:13:54.900  
And then by analysis determine alpha-prot

276  
00:13:54.900 --> 00:13:57.200  
which is the thresholder where the protections begin

277  
00:13:57.200 --> 00:14:00.100  
Alpha floor and Alpha Max and then you

278  
00:14:00.100 --> 00:14:03.500  
do a buildup in Maneuvers slow decel. Why

279  
00:14:03.500 --> 00:14:06.100  
not per second to Alpha Max with idle thrust and

280  
00:14:06.100 --> 00:14:09.600  
without Alpha floor activating then at

281  
00:14:09.600 --> 00:14:12.600  
Alpha Max assault the role axis of the airplane including

282  
00:14:12.600 --> 00:14:15.300  
reversals and then holding an alpha

283  
00:14:15.300 --> 00:14:18.400  
Max increase thrust from idle to toga which is take off go around

284  
00:14:18.400 --> 00:14:21.800  
and then repeat what Alpha floor active so

285  
00:14:21.800 --> 00:14:24.700  
Alpha floor will come on you can selectively determine

286  
00:14:24.700 --> 00:14:27.100  
when earlier and then you do it and let

287  
00:14:27.100 --> 00:14:30.400  
Alpha floor automatically become active and then

288  
00:14:30.400 --> 00:14:33.300  
you do a D cell instead of one not per second due to three knots

289  
00:14:33.300 --> 00:14:36.600  
per second and then repeat and you bank to

290  
00:14:36.600 --> 00:14:39.100  
bank Maneuvers and then repeat with Alpha floor

291  
00:14:39.100 --> 00:14:39.600  
active.

292  
00:14:40.700 --> 00:14:43.500  
So once you've determined what the

293  
00:14:43.500 --> 00:14:46.300  
limits are then you figure out how to test them and the

294  
00:14:46.300 --> 00:14:49.200  
two Maneuvers that Airbus uses are the gpws maneuver.

295  
00:14:49.800 --> 00:14:52.500  
And they start from VLS plus 10 and a

296

00:14:52.500 --> 00:14:55.500  
description of VLS is is that VLS is

297

00:14:55.500 --> 00:14:58.900  
the lowest speed that you can select on the autopilot and

298

00:14:58.900 --> 00:15:01.200  
the auto thrust so obviously you don't want the

299

00:15:01.200 --> 00:15:04.400  
auto thrust to be able to hold you at the stall speed. You

300

00:15:04.400 --> 00:15:07.500  
want it to be able to hold you at a speed but not below a certain

301

00:15:07.500 --> 00:15:10.200  
one because then the flight control system can't help you

302

00:15:10.200 --> 00:15:13.700  
at all. The second one is an avoidance maneuver from

303

00:15:13.700 --> 00:15:16.800  
VLS plus 10 with thrust for level flight then

304

00:15:16.800 --> 00:15:19.300  
you put the stick in the corner and let Alpha Four

305

00:15:19.300 --> 00:15:20.200  
engage.

306

00:15:21.100 --> 00:15:24.600  
Then you do a buildup from that point deceleration's to

307

00:15:24.600 --> 00:15:27.200  
not per second followed by the GPS maneuver at

308

00:15:27.200 --> 00:15:30.700  
VLS and repeat then with the avoidance maneuver at

309

00:15:30.700 --> 00:15:31.300  
VLS.

310  
00:15:32.100 --> 00:15:35.600  
And we can do this and give you an example. I would take as

311  
00:15:35.600 --> 00:15:38.500  
a demo for customers and other authorities

312  
00:15:38.500 --> 00:15:41.100  
in the A380 and we would be at about

313  
00:15:41.100 --> 00:15:45.000  
220 knots and select flaps configuration to

314  
00:15:44.200 --> 00:15:47.300  
and then I would say without touching

315  
00:15:47.300 --> 00:15:50.600  
the thrust levers pull fullback stick just from a normal

316  
00:15:50.600 --> 00:15:53.600  
level flight condition. You pull fullback stick not

317  
00:15:53.600 --> 00:15:56.400  
touching the thrust levers Alpha floor would

318  
00:15:56.400 --> 00:15:59.100  
engage and the airplane would start a climb and

319  
00:15:59.100 --> 00:16:02.600  
in a little bit of a recovery and stabilize and

320  
00:16:02.600 --> 00:16:05.500  
then I say, okay now put the stick in the corner and you

321  
00:16:05.500 --> 00:16:08.100  
hold the stick in the corner and the A380 would go into

322  
00:16:08.100 --> 00:16:11.900  
about a 30 degree bank and a pirouette at about 210 knots.

323



00:16:11.900 --> 00:16:14.300

It's a it's a if you

324

00:16:14.300 --> 00:16:17.500

test correctly you will get a very high performance out

325

00:16:17.500 --> 00:16:20.400

of the airplane, which I thought was amazing just as

326

00:16:20.400 --> 00:16:23.300

a side note when we took the A380 to

327

00:16:23.300 --> 00:16:26.400

Oshkosh in 2009. We were describing to

328

00:16:26.400 --> 00:16:29.000

the FAA about the air show routine that we were going to

329

00:16:29.100 --> 00:16:31.200

do and the FAA was very firm that

330

00:16:32.300 --> 00:16:35.500

We don't allow transport category airplanes to do air show Maneuvers

331

00:16:35.500 --> 00:16:38.600

over 45 degrees of bank and with and

332

00:16:38.600 --> 00:16:41.400

we kind of rejoice when they said that because the angle that

333

00:16:41.400 --> 00:16:44.300

the angle of bank due to the flight control

334

00:16:44.300 --> 00:16:47.700

system limitations was restricted to 45 degrees automatically,

335

00:16:47.700 --> 00:16:50.500

so we didn't have to worry about it. We could put the stick anywhere.

336

00:16:50.500 --> 00:16:52.800

We wanted to never exceed 45 degrees of Bank.

337

00:16:54.100 --> 00:16:57.100

Then the cev maneuver came up by one of

338

00:16:57.100 --> 00:17:00.800

the authority Pilots named Gemma Grand and he

339

00:17:00.800 --> 00:17:03.200

said what I'm going to do is a fast D cell from the

340

00:17:03.200 --> 00:17:06.400

flap extension speed with thrust for level flight to the

341

00:17:06.400 --> 00:17:09.000

alpha protection threshold. And then I'm gonna

342

00:17:09.300 --> 00:17:12.500

go full back stick at Alpha pot and let Alpha floor

343

00:17:12.500 --> 00:17:15.400

Go Active and that was a real assault that Airbus had

344

00:17:15.400 --> 00:17:18.100

not planned on it turned out it worked. Well a little

345

00:17:18.100 --> 00:17:22.100

bit of adjustments on the tuning but it was something that Airbus had

346

00:17:21.100 --> 00:17:24.200

not thought about until the authority Pilots came

347

00:17:24.200 --> 00:17:25.400

and evaluated the airplane.

348

00:17:26.200 --> 00:17:29.500

Then you go to Highmark. You do wind up turn testing

349

00:17:29.500 --> 00:17:32.800

from alpha to Alpha Max from 0.55 to

350

00:17:32.800 --> 00:17:35.600  
MMO check that the Buffett onset

351  
00:17:35.600 --> 00:17:39.000  
doesn't exceed 0.2 G's at the pilot seat and and

352  
00:17:38.400 --> 00:17:41.500  
check that at Alpha Max and then

353  
00:17:41.500 --> 00:17:44.900  
the final settings of all of the protections Alpha

354  
00:17:44.900 --> 00:17:47.200  
prod Alpha floor and Alpha Max are frozen after you

355  
00:17:47.200 --> 00:17:50.500  
go back out and test the airplane with artificial ice shapes

356  
00:17:50.500 --> 00:17:51.100  
on the wings.

357  
00:17:53.400 --> 00:17:56.900  
Now in 1999, this is

358  
00:17:56.900 --> 00:17:59.000  
something I got involved when before I was

359  
00:17:59.400 --> 00:18:03.500  
hired at Airbus Ron Rogers myself and Steve

360  
00:18:03.500 --> 00:18:07.500  
Stowe went to Airbus and flew the A330 200 and

361  
00:18:06.500 --> 00:18:09.200  
we were trying to investigate the best

362  
00:18:09.200 --> 00:18:12.400  
way to do a gpws maneuver.

363  
00:18:12.400 --> 00:18:15.900  
And this was as a result of the Cali American

364

00:18:15.900 --> 00:18:17.900

Airlines accident in Cali Colombia.

365

00:18:18.600 --> 00:18:21.300

And what we found was is that a few if you

366

00:18:21.300 --> 00:18:25.200

do a three-degree per second pull-up which was being recommended

367

00:18:24.200 --> 00:18:27.300

by the airlines because what

368

00:18:27.300 --> 00:18:30.300

the airlines wanted to do was we want to pull up to be

369

00:18:30.300 --> 00:18:33.100

flown the same way no matter whether you're in a flyboir airplane or

370

00:18:33.100 --> 00:18:36.000

a conventional airplane, and we wanted to look at the

371

00:18:36.600 --> 00:18:39.500

difference in the two airplane types. So we went in about

372

00:18:39.500 --> 00:18:42.100

a three degree per second pull up and you can see that it

373

00:18:42.100 --> 00:18:45.600

loses more altitude than if you do a fullback stick

374

00:18:45.600 --> 00:18:48.200

at and gives you about six degrees

375

00:18:48.200 --> 00:18:48.700

per second.

376

00:18:49.900 --> 00:18:52.600

So the the time below the altitude

377

00:18:52.600 --> 00:18:55.200  
is for the fly by

378  
00:18:55.200 --> 00:18:58.700  
wire airplane 5.3 seconds. And if

379  
00:18:58.700 --> 00:19:01.500  
you use the 3.2 degrees per second at 7.8

380  
00:19:01.500 --> 00:19:04.200  
seconds, but that's not the true significance of

381  
00:19:04.200 --> 00:19:07.300  
this chart. The true significance of this chart is

382  
00:19:07.300 --> 00:19:10.700  
is by the time the Three Degree

383  
00:19:10.700 --> 00:19:13.700  
per second pull-up gets back to the original altitude.

384  
00:19:13.700 --> 00:19:17.200  
The fullback stick is 115

385  
00:19:16.200 --> 00:19:19.500  
feet above that altitude. And if you're in the mountains doing

386  
00:19:19.500 --> 00:19:22.200  
a gpws maneuver, that is very significant.

387  
00:19:24.400 --> 00:19:27.500  
So there are hard lessons here when you're developing

388  
00:19:27.500 --> 00:19:30.600  
a fly by wire airplane. You don't catch everything just

389  
00:19:30.600 --> 00:19:34.000  
like in the F-16. We didn't catch the departure at

390  
00:19:33.400 --> 00:19:36.100  
high angle of attack with a heavy store loading.

391

00:19:37.100 --> 00:19:40.200

At Airbus there was an A330 test airplane and crew

392

00:19:40.200 --> 00:19:42.100

lost during an initial climb.

393

00:19:43.700 --> 00:19:46.100

Normally in Toulouse when you do a normal takeoff, the

394

00:19:46.100 --> 00:19:49.600

first altitude to level off at is 4,000 feet, but there

395

00:19:49.600 --> 00:19:52.700

was conflicting traffic that day and the level off altitude

396

00:19:52.700 --> 00:19:55.100

was changed to 1500 feet. So you

397

00:19:55.100 --> 00:19:57.200

put that up in the autopilot control window.

398

00:19:58.100 --> 00:20:01.300

The right seat pilot was flying the CG was near the AFT limit.

399

00:20:01.300 --> 00:20:04.500

They had an incorrect stabilator setting not consistent with

400

00:20:04.500 --> 00:20:07.600

the CG and the capture altitude was set at 1500

401

00:20:07.600 --> 00:20:07.800

feet.

402

00:20:08.500 --> 00:20:12.100

The piled in the right seat flying did a really aggressive rotation

403

00:20:11.100 --> 00:20:14.400

and he put it to an excessive

404

00:20:14.400 --> 00:20:17.600  
pitch attitude. Normally you'd see 15 to 18 degrees on an

405  
00:20:17.600 --> 00:20:20.200  
A330 take off. He was all the way up at 25

406  
00:20:20.200 --> 00:20:23.200  
degrees and the captain was distracted because he was trying to do

407  
00:20:23.200 --> 00:20:26.400  
the tests. He wanted to see if the altitude capture would

408  
00:20:26.400 --> 00:20:29.500  
work with an engine cut. You know, it's just

409  
00:20:29.500 --> 00:20:32.200  
not a V1 cut, but right after takeoff, so he was

410  
00:20:32.200 --> 00:20:35.600  
distracted by engaging the autopilot bringing the left engine

411  
00:20:35.600 --> 00:20:38.200  
to idle pulling the blue hydraulic circuit breaker and

412  
00:20:38.200 --> 00:20:41.700  
when he came back in to look out to see what was happening, the airplane

413  
00:20:41.700 --> 00:20:43.900  
was rapidly decelerating toward a stall.

414  
00:20:44.500 --> 00:20:47.400  
because of the rapid climb altitude capture

415  
00:20:47.400 --> 00:20:50.100  
occurred probably 500 feet below the

416  
00:20:50.100 --> 00:20:52.300  
altitude that it was set to capture at

417  
00:20:53.400 --> 00:20:56.300  
and what Airbus didn't realize at that time on

418  
00:20:56.300 --> 00:20:59.500  
this particular test was that when the autopilot went

419  
00:20:59.500 --> 00:21:02.400  
into altitude capture. There was no angle of

420  
00:21:02.400 --> 00:21:03.000  
attack protection.

421  
00:21:04.100 --> 00:21:07.200  
So the airplane stalled one engine at toga

422  
00:21:07.200 --> 00:21:10.400  
the other at idle the tapton took control the airplane reduce the

423  
00:21:10.400 --> 00:21:13.800  
right engine back to idle to get the asymmetry correct recovered from

424  
00:21:13.800 --> 00:21:16.400  
the stall, but it was too low to avoid

425  
00:21:16.400 --> 00:21:19.500  
hitting the ground this accident occurred right in

426  
00:21:19.500 --> 00:21:21.800  
front of the factory where the airplane was built.

427  
00:21:24.600 --> 00:21:26.000  
Air France 447

428  
00:21:26.700 --> 00:21:30.300  
another example of not not of doing

429  
00:21:30.300 --> 00:21:33.100  
your best to design the airplane, but there was a

430  
00:21:33.100 --> 00:21:36.300  
fault in the design Peter tubes were blocked with ice

431



00:21:36.300 --> 00:21:39.300  
crystals at high altitude and AirSpeed was lost for about one minute.

432  
00:21:40.200 --> 00:21:43.500  
The flight control system then was designed to revert to

433  
00:21:43.500 --> 00:21:45.400  
alternate law with no Alpha protection.

434  
00:21:46.800 --> 00:21:49.400  
So no Alpha protection you figure

435  
00:21:49.400 --> 00:21:52.400  
okay, you're up at Cruise two degrees angle attack. No

436  
00:21:52.400 --> 00:21:55.200  
problem. No worries, but the flight crew had

437  
00:21:55.200 --> 00:21:58.300  
very confusing indications. They ended up stalling the airplane

438  
00:21:58.300 --> 00:22:01.400  
with fullback stick and the airplane descended Wings level

439  
00:22:01.400 --> 00:22:03.800  
at about 40 AOA all the way to the water.

440  
00:22:05.300 --> 00:22:08.500  
Now I had a discussion with Tom Tilden who recently retired from

441  
00:22:08.500 --> 00:22:12.300  
United Airlines as a test pilot and Tom

442  
00:22:11.300 --> 00:22:14.300  
is very concerned about looking at the data

443  
00:22:14.300 --> 00:22:17.400  
in this accident saying that when they had fullback stick

444  
00:22:17.400 --> 00:22:20.900  
for that long, the horizontal tale went full

445

00:22:20.900 --> 00:22:23.100

Leading Edge down and when he looked

446

00:22:23.100 --> 00:22:26.600

at when Tom looked at the data on the Bea report, he

447

00:22:26.600 --> 00:22:29.700

said as there were times from the Pilot's relaxed fullback

448

00:22:29.700 --> 00:22:32.300

stick, but I didn't see the horizontal tale

449

00:22:32.300 --> 00:22:33.200

change position.

450

00:22:34.200 --> 00:22:38.000

now there he was looking at data about this wide at

451

00:22:37.300 --> 00:22:40.600

Airbus we had data about this wide and you could

452

00:22:40.600 --> 00:22:43.100

see where the the horizontal tail was coming off

453

00:22:43.100 --> 00:22:44.400

the stop, but

454

00:22:45.400 --> 00:22:48.400

That design was probably not correct. You probably not want

455

00:22:48.400 --> 00:22:51.400

to go to that limit with the horizontal tail. And as

456

00:22:51.400 --> 00:22:54.600

another side note about two weeks after we got the data

457

00:22:54.600 --> 00:22:57.800

back from from the ocean on Air France 447. We

458

00:22:57.800 --> 00:23:00.900  
were in an sctp Symposium in Europe and

459  
00:23:02.100 --> 00:23:05.200  
Dennis O'Donoghue from Boeing was there and we discussed this with

460  
00:23:05.200 --> 00:23:08.300  
Dennis and he says, you know what we're going to when I

461  
00:23:08.300 --> 00:23:11.100  
get back to Seattle. The first thing I'm going to do is get in the cab  
and

462  
00:23:11.100 --> 00:23:14.300  
see if we are vulnerable for this same type of thing with the triple  
seven.

463  
00:23:15.500 --> 00:23:18.400  
It's one of the important things about this industry is that

464  
00:23:18.400 --> 00:23:19.500  
we that we share information.

465  
00:23:21.400 --> 00:23:24.100  
So to see how successful this is being let's look

466  
00:23:24.100 --> 00:23:27.300  
at this chart. This is the Airbus fatal accident rate up to

467  
00:23:27.300 --> 00:23:30.800  
about 2010. I wasn't able to get more current data

468  
00:23:30.800 --> 00:23:33.600  
than this but it Compares flyby wire

469  
00:23:33.600 --> 00:23:36.700  
family of airplanes at Airbus versus the conventional wide

470  
00:23:36.700 --> 00:23:39.400  
body. So that would be the 300 310 and

471

00:23:39.400 --> 00:23:42.900  
300 600. So if you look at those flight

472  
00:23:42.900 --> 00:23:45.400  
cycles, and as the other airplanes came

473  
00:23:45.400 --> 00:23:48.500  
into the fleet these were being to decrease if you

474  
00:23:48.500 --> 00:23:51.100  
look at their fatal accident rate. It's pretty flat.

475  
00:23:51.800 --> 00:23:54.400  
Whereas if you look at the fly-by-wire airplanes up

476  
00:23:54.400 --> 00:23:57.400  
until 2010 the hours and flight Cycles has

477  
00:23:57.400 --> 00:24:00.500  
continuously growing going up. But if you look now at

478  
00:24:00.500 --> 00:24:03.400  
the accident rate, it's dramatically going down.

479  
00:24:03.400 --> 00:24:06.500  
There were a few A320 accidents right in the very beginning which

480  
00:24:06.500 --> 00:24:09.400  
which was unfortunate. So that's the true value

481  
00:24:09.400 --> 00:24:12.500  
of protective flight controls and that's what we need to concentrate on

482  
00:24:12.500 --> 00:24:13.100  
in the future.

483  
00:24:15.600 --> 00:24:18.700  
So the Lessons Learned for me. Are you flight

484  
00:24:18.700 --> 00:24:21.400  
test to acceptable margins based on your safety risk

485  
00:24:21.400 --> 00:24:24.200  
analysis and then carefully and take the

486  
00:24:24.200 --> 00:24:26.100  
time to analyze your flight test data.

487  
00:24:26.800 --> 00:24:29.100  
Identify failure States and test them

488  
00:24:29.100 --> 00:24:32.800  
exhaustively step back and brainstorm what

489  
00:24:32.800 --> 00:24:35.500  
might happen, you know, you may be able to find that little Gap

490  
00:24:35.500 --> 00:24:38.400  
in the flight control system design that didn't fully

491  
00:24:38.400 --> 00:24:41.200  
protect a Pilots when you probably could if you looked at

492  
00:24:41.200 --> 00:24:44.400  
it hard enough be software flexible. If you

493  
00:24:44.400 --> 00:24:47.100  
have the ability to develop new software and you can test

494  
00:24:47.100 --> 00:24:50.400  
it in flight without in redesigning the flight control

495  
00:24:50.400 --> 00:24:53.600  
system do that and then never stop searching for

496  
00:24:53.600 --> 00:24:55.100  
better system redundancy.

497  
00:24:56.400 --> 00:25:00.100  
So I think it's important even though we provide Lessons

498

00:24:59.100 --> 00:25:02.700  
Learned in these in these meetings is to

499  
00:25:02.700 --> 00:25:05.500  
look into the future and I think the new technology is

500  
00:25:05.500 --> 00:25:08.700  
going to drive aerodynamic design stealth technology

501  
00:25:08.700 --> 00:25:11.400  
supersonic flow new configurations with

502  
00:25:11.400 --> 00:25:12.900  
with multiple thrusters.

503  
00:25:13.700 --> 00:25:16.700  
And fly by wire technology can provide controllability

504  
00:25:16.700 --> 00:25:19.800  
through those multiple multiple surfaces

505  
00:25:19.800 --> 00:25:22.400  
and thrust vectoring but it also is a

506  
00:25:22.400 --> 00:25:25.100  
huge Matrix to see what the failure states

507  
00:25:25.100 --> 00:25:28.200  
are throughout that particular air vehicle. So what you

508  
00:25:28.200 --> 00:25:32.000  
do is use AI for failure analysis and

509  
00:25:31.400 --> 00:25:34.700  
find the limits of controllability and do

510  
00:25:34.700 --> 00:25:37.400  
it with very careful flight testing. And the

511  
00:25:37.400 --> 00:25:40.400  
last thing is this is applicable now to general

512

00:25:40.400 --> 00:25:43.300  
aviation aircraft through waking up

513

00:25:43.300 --> 00:25:46.400  
the the autopilot servos and

514

00:25:46.400 --> 00:25:49.100  
I know that if you talk to Mike Stevens here, he'll tell

515

00:25:49.100 --> 00:25:50.800  
you how they do it at Cirrus.

516

00:25:52.100 --> 00:25:52.400  
Thank you.

517

00:26:04.600 --> 00:26:05.700  
That's my airplane, by the way.

518

00:26:07.600 --> 00:26:07.800  
flown Last Summer